

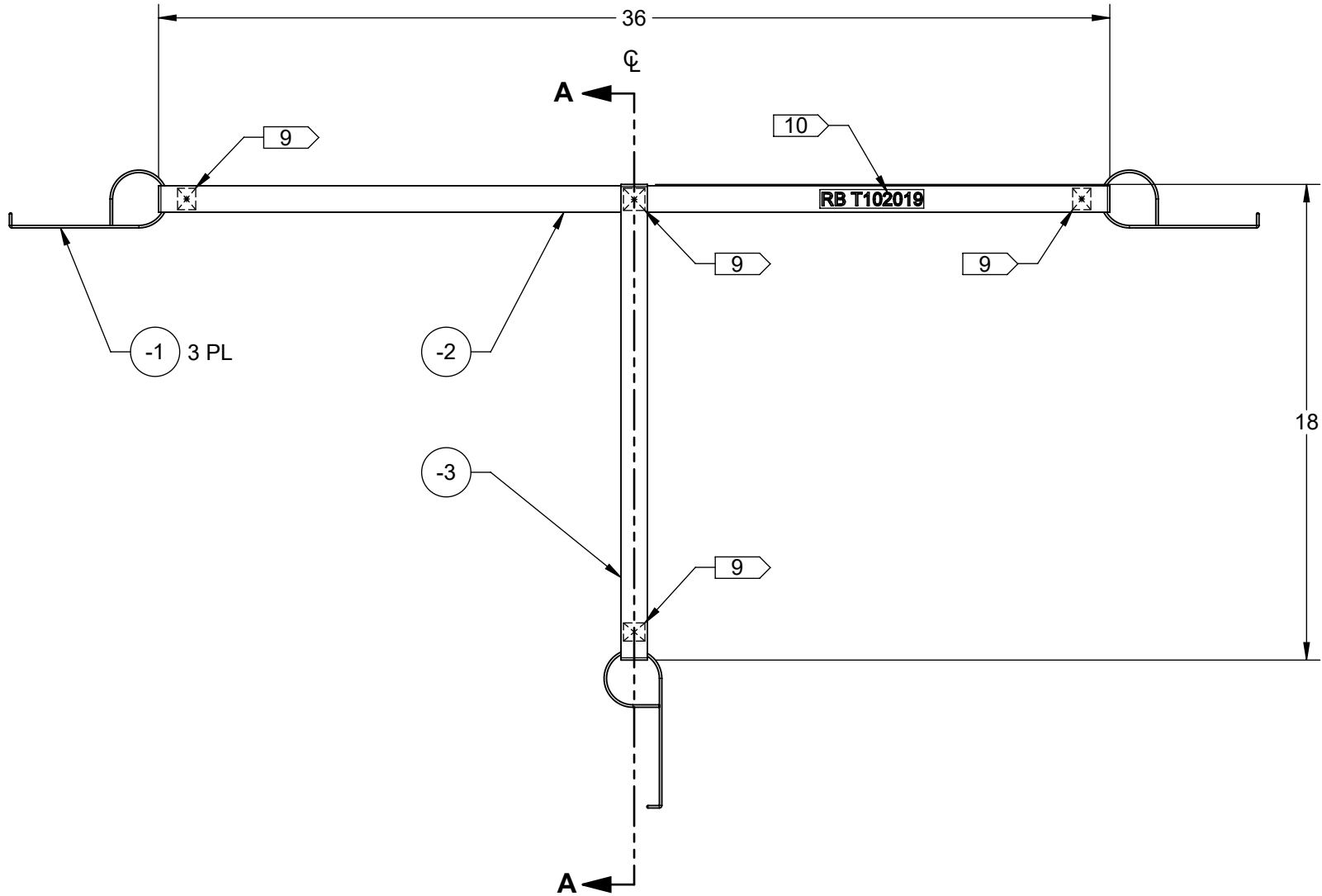
ITEM #	QTY	PART #	PART TITLE
-1	3	RB T102019-1	RIGGING PIN
-2	1	RB T102019-2	LONG WEBBING
-3	1	RB T102019-3	SHORT WEBBING

D

C

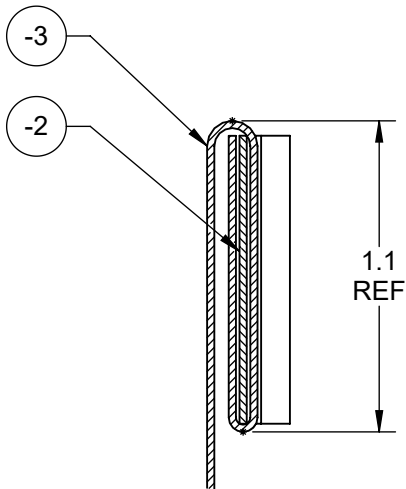
B

A

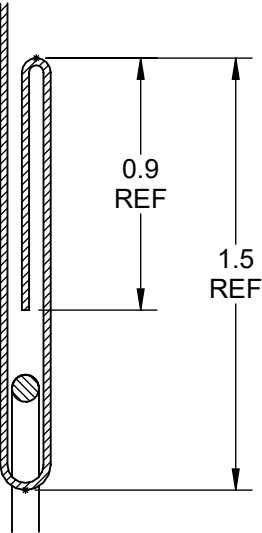


RB T102019 RIGGING TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X = +/- 1"
X.X = +/- 0.5"
X.XX = +/- 0.25"
UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: N/A
 - 7) IDENTIFICATION: N/A
 - 8) ASSEMBLE AS SHOWN
 - 9) X-BOX STITCH ITEMS -2 AND -3 AS SHOWN
 - 10) IDENTIFICATION: SEW A WHITE FABRIC LABEL ONTO ITEM -2 APPROXAMITLY AS SHOWN.
THE LABEL MUST INCLUDE: DART AEROSPACE LTD. AND P/N RB T102019




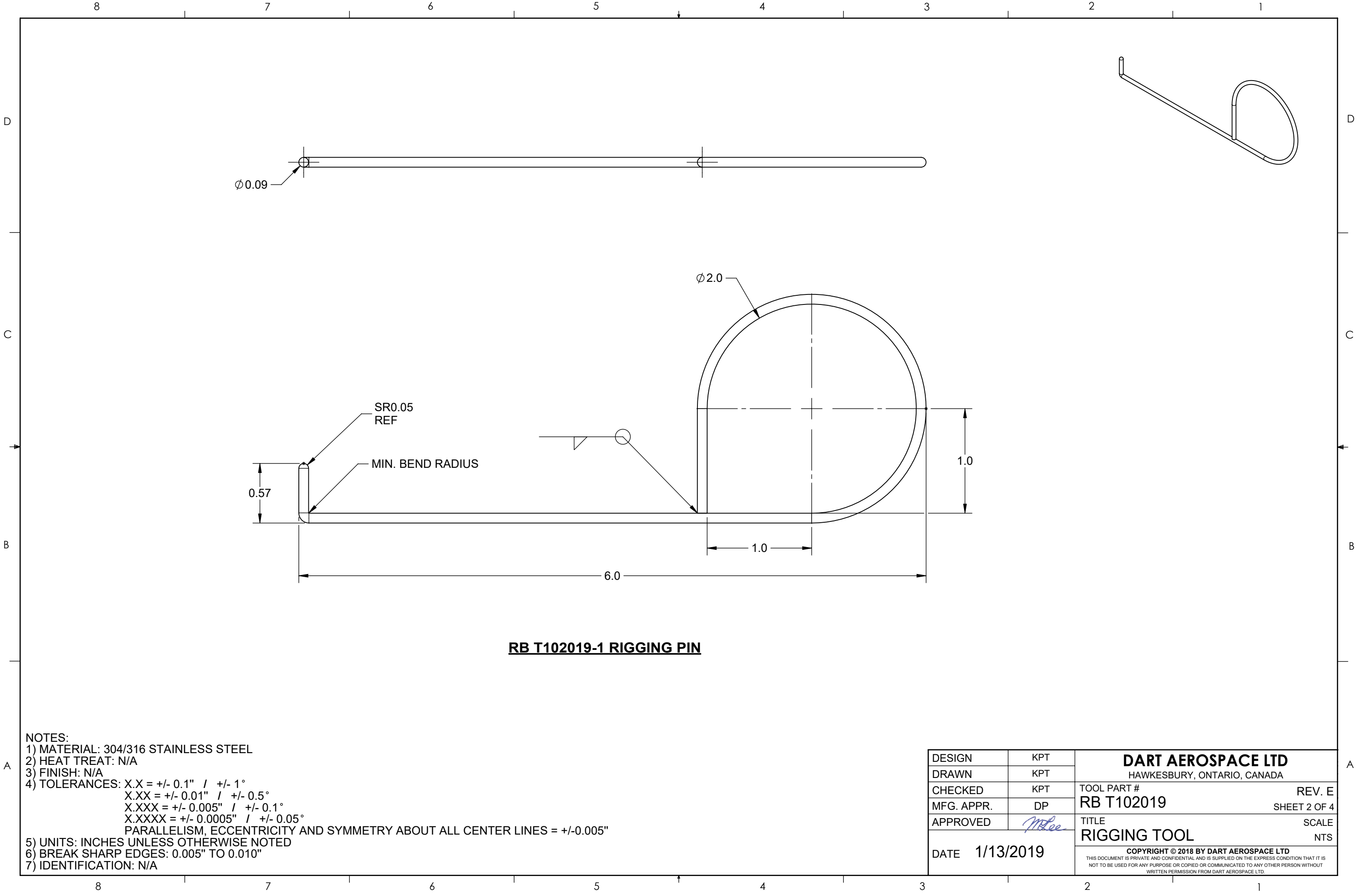
DETAIL B
(ITEM -1 HIDDEN FOR CLARITY)



DETAIL C
(TYP)

SECTION A-A

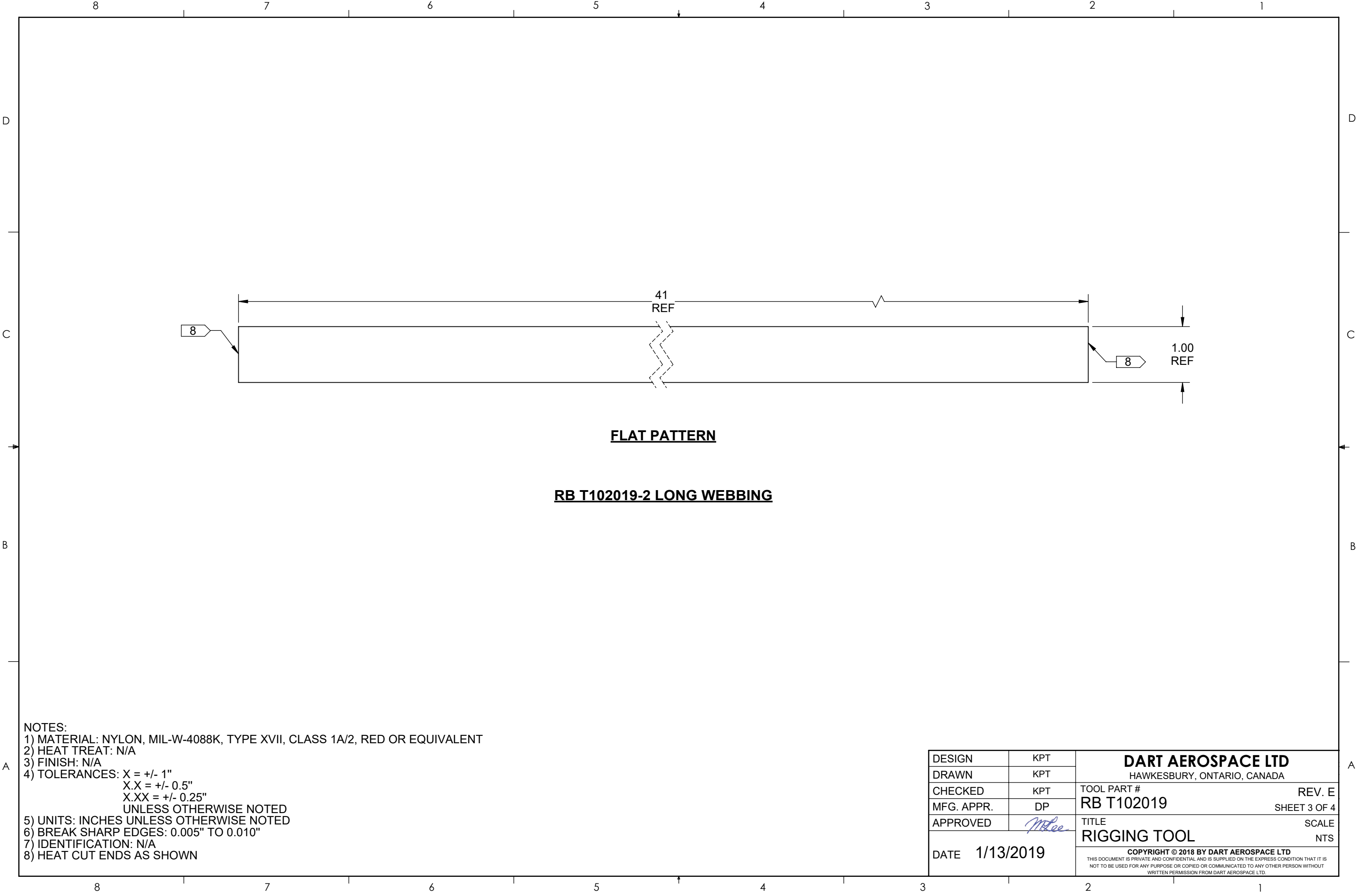
E	UPDATED DRAWING TEMPLATE		19-501	KPT
	ADDED ITEM -2. ADDED X-BOX STITCH LOCATIONS			
	-1 MATERIAL WAS 316 S.SS FILLER ROD IS 304/316 STAINLESS STEEL. DIM WAS 0.32 IS 0.57. -3 ADDED MATERIAL RED NYLON FABRIC WEBBING. PART NAME WAS WEBBING RED IS SHORT WEBBING			
3	CH'D TO SHEET METAL TOLERANCE. -3 CH'D VENDOR WAS AMERICAN CORD & WEBBING IS STAN'S UPHOLSTERY.		N/A	JAG
2A	CH'D TITLEBLOCK & REVISION BLOCK.		N/A	RW
2	CH'D TOOL LABEL FROM 1/4 TO 1/2 HT.		N/A	N/A
1	ADDED BETTER DETAILS AND DIM.		N/A	N/A
REV.	DESCRIPTION		ECN #	BY
DESIGN		KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN		KPT		
CHECKED		KPT	TOOL PART # REV. E	
MFG. APPR.		DP	RB T102019 SHEET 1 OF 4	
APPROVED			TITLE SCALE	
DATE 1/13/2019			RIGGING TOOL NTS	
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RB T102019-1 RIGGING PIN

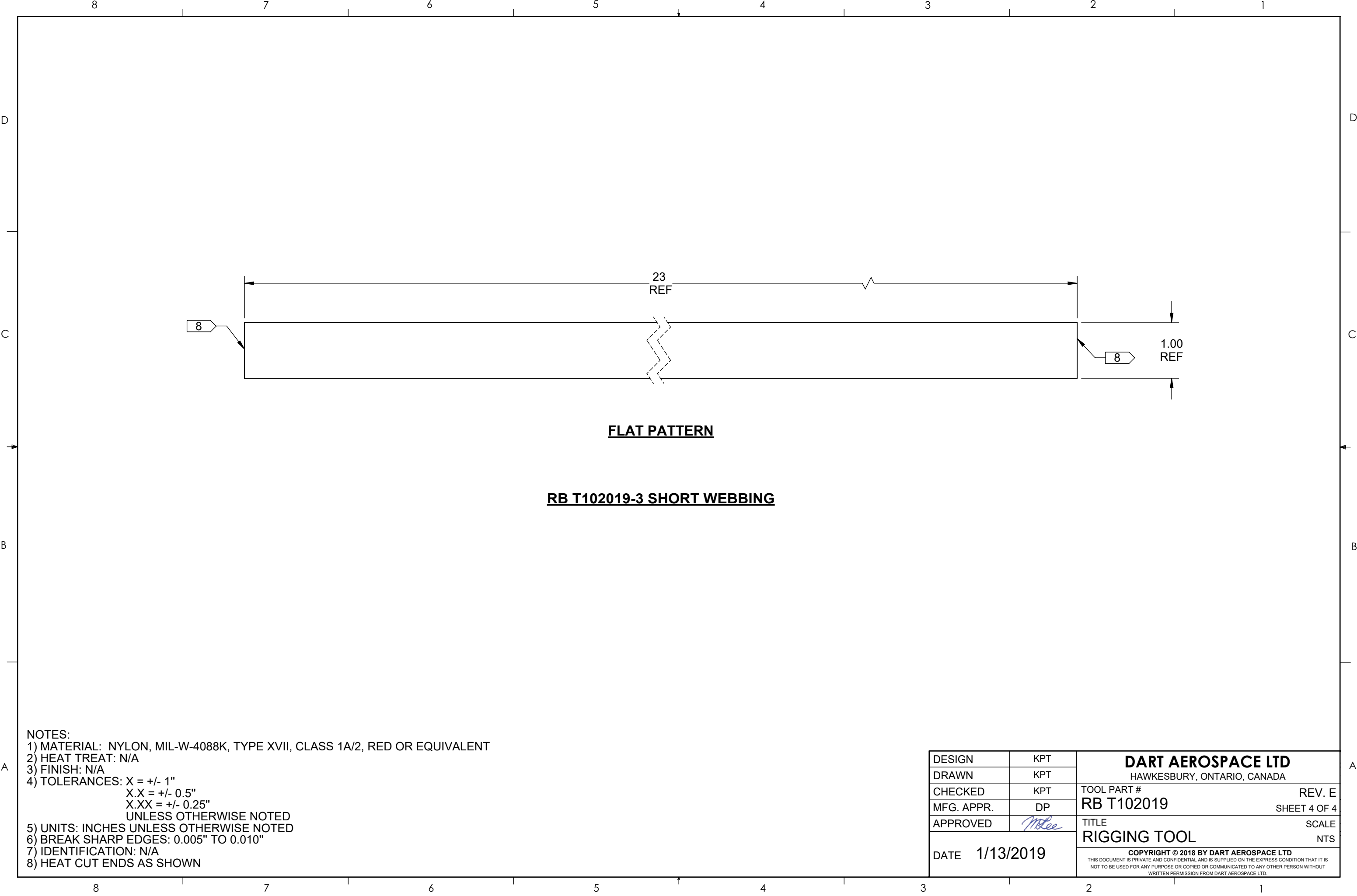
NOTES:
1) MATERIAL: 304/316 STAINLESS STEEL
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. E
MFG. APPR.	DP	RB T102019	SHEET 2 OF 4
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 1/13/2019		RIGGING TOOL	NTS
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NOTES:
1) MATERIAL: NYLON, MIL-W-4088K, TYPE XVII, CLASS 1A/2, RED OR EQUIVALENT
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X = +/- 1"
X.X = +/- 0.5"
X.XX = +/- 0.25"
UNLESS OTHERWISE NOTED
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) BREAK SHARP EDGES: 0.005" TO 0.010"
7) IDENTIFICATION: N/A
8) HEAT CUT ENDS AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. E
MFG. APPR.	DP	RB T102019	SHEET 3 OF 4
APPROVED	<i>MLee</i>	TITLE	SCALE
DATE 1/13/2019		RIGGING TOOL	NTS
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- NOTES:
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 - 3) FINISH: N/A
 - 4) TOLERANCES: X = +/- 1"
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UNLESS OTHERWISE NOTED
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) BREAK SHARP EDGES: 0.005" TO 0.010"
 - 7) IDENTIFICATION: N/A
 - 8) HEAT CUT ENDS AS SHOWN

DESIGN	KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	KPT		
CHECKED	KPT	TOOL PART #	REV. E
MFG. APPR.	DP	RB T102019	SHEET 4 OF 4
APPROVED	<i>M Lee</i>	TITLE	SCALE
DATE 1/13/2019		RIGGING TOOL	NTS
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